

# J&J Service Instructions

January 5, 2005

## Drive Shaft Replacement



- Remove gearbox assembly by removing the the four 1/4" bolts.
- Next remove gasket as this item should be replaced.



- With pliers grasp the end of the shaft and remove.



- Before installing new shaft coat both ends with marine grease. Applying grease will help reduce corrosion.

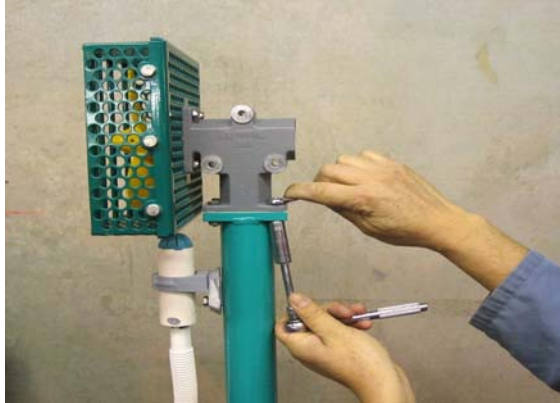


- Insert shaft into driveshaft housing.
- Shaft will have to be rotated in order to align the motor shaft key slot and the drive shafts keyway.
- When installing the new gasket coat both sides with a then layer of silicone.

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## Drive Shaft Replacement



- When installing the gearbox make sure to align the key slot the on the gearbox shaft with the key way on the drive shaft.
- Tighten the four 1/4" mounting bolts.

### Parts

**2-20-0010** Shaft, Drive EBB Steel Flex II  
Stainless

**01981** Gasket, Drive Shaft To Gear Case  
Housing